
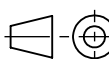


N°		Reference	Description	QTY
1	PIPE Ø88,9 x 3,2		PIPE 3" UNE-EN 10216-1 S275JR	27997
2	FLANGE		DN80 PN16 DIN 2633 S275JR	10
3	ELBOW 90° Ø88,9 x 3,2		3" UNE-EN 10253-1 3D S275JR	3
4	GASKET		DN80 PN16 DIN 2690 KINGERSIL	6
5	WASHER		M16-St DIN 125	96
6	HEXAGONAL BOLT		M16x70-8.8 DIN 933	48
7	HEXAGONAL NUT		M16-8 DIN 934	48
8	BRACKET		3" DIN 3570	9
9	HEXAGONAL NUT		M8-8 DIN 934	18
10	WASHER		M8-8DIN 127	18
11	SUPPORT		TO BE ADJUSTED ON SITE	9

Rev.	Modification			Date	Name
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Tolerance for dimensions without tol. according to ISO 2768-mK									Date		Name		Material	
More than	0.5	3	6	30	120	400	1000	2000	Drawn	04-12-2025	RDT AI	240.52		
Less	3	6	30	120	400	1000	2000	4000						
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	Checked		JMR		Weight (kg)	
Welded		±0.5	±1	±1.5	±2	±3	±4	±6	Verified		BU			

Customer:		Format:	Title	
2558-ALINVEST		A2	GAS LINE DN80 TO MELTER 2	
		Scale:	---	
		1:70	TOP TO TOP	

Project Methode:		Part Number		Revision	
 		GAS-3312TMT-ESR21-DN80-1_Sub01		A	
		Customer Number		Sheet 1/1	